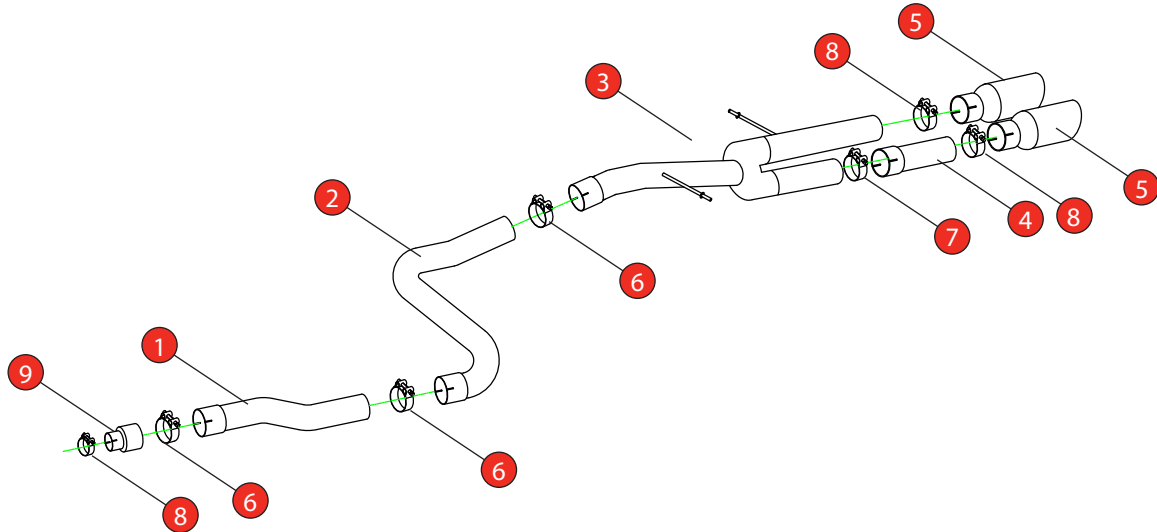


Car	Ford Fiesta ST MK8.5	Part No.	SFDS102
Year	2022-Current	Fit Kits	332FK
Notes	Where not supplied use original fittings. The original exhaust requires cutting.	Features	Pipe Diameter:- 70mm

Estimated Fitting Time: 60 Minutes



NO.	PART NO.	DESCRIPTION	QTY
1	1291FD	Centre Section	1
2	1323FD	Link Pipe	1
3	1322FD	Predator Rear Silencer Delete	1
4	1300FD	Trim Connecting Pipe	1
5	Z023.10062	Polished Daytona Trim	2
Fit Kit			
6	Z016.10063	72mm H/D Clamp	3
7	Z016.10070	66mm H/D Clamp	1
8	Z016.10064	63-68mm Clamp	3
9	AD03	Adaptor	1
10	Z016.10057	Mounting Rubber	3

HOMOLOGATED	NO
DATE	24/06/2022
ISSUE	00
AUTHORISED	S Shipley

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

Car	Ford Fiesta ST MK8.5	Part No.	SFDS102
Year	2022-Current	Fit Kits	332FK
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Estimated Fitting Time: 60 Minutes



To remove the original exhaust the system requires cutting in two places.

A) To remove the rear silencer you need to cut 100mm back from the centre of the bend going over the rear axel. (In the centre of the straight length of pipe).



B) To remove the rest of the original GPF back system cut 80mm from the centre mounting bracket. De-bur this edge as the Scorpion adaptor will fit over it.



C) Replace the rear three mounting rubbers with the updated rubbers supplied in the fit kit.

